

# RAYCHEM COPPER COMPRESSION SPLICES TCS

STANDARD AND LONG BARREL

## **KEY FEATURES**

- One piece electrolytic copper construction for superior electrical performance
- Electro tin plated finish for corrosion resistance and durability and tempered for easy crimping
- UL Listed as per UL 486A-486B
- Industry standard color coding system simplifies die selection
- Made out of pure electrolytic copper (>99% Cu)

TE Connectivity's (TE) Raychem compression splice connectors (TCS) are ideal for secondary distribution up to 35 kV. Copper compression splices connectors are available to accommodate a range of cable sizes from #8 AWG to 1000 kcmil copper.

Use for splicing solid and concentric stranded, class B conductors with either a standard or long barrel version and meet the requirements of UL 486.

Compression crimping forms the splice and conductor into a strong, almost homogeneous unit, producing excellent conductivity, low temperature rise, and outstanding resistance to oxidation and corrosion.

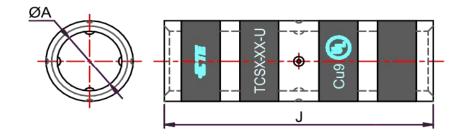
Compression of the splice barrel creates a highly reliable connection that enables connector to perform well and at a lower temperature than the conductor during operation.

Customers can count on consistent, high quality products, driven by TE's proven innovation and backed by our extraordinary customer support.









STANDARD BARREL					LONG BARREL				
TE Product Code	Conductor AWG/MCM	Dimensions in mm (in)		Color	TE Product	Conductor	Dimensions in mm (in)		Color
		ΑØ	J	Code	Code	AWG/MCM	ΑØ	J	Code
TCSS-8-U	8	4.4 (0.17)	25.4 (1.00)	Red	TCSL-8-U	8	4.4 (0.17)	44.5 (1.75)	Red
TCSS-6-U	6	5.0 (0.20)	44.5 (1.75)	Blue	TCSL-6-U	6	5.0 (0.20)	60.5 (2.38)	Blue
TCSS-4-U	4	6.3 (0.25)	44.5 (1.75)	Gray	TCSL-4-U	4	6.3 (0.25)	64.8 (2.55)	Gray
TCSS-2-U	2	7.8 (0.31)	50.8 (2.00)	Brown	TCSL-2-U	2	7.8 (0.31)	71.6 (2.82)	Brown
TCSS-1-U	1	9.0 (0.35)	52.3 (2.06)	Green	TCSL-1-U	1	9.0 (0.35)	78.0 (3.07)	Green
TCSS-1/0-U	1/0	9.9 (0.39)	52.8 (2.08)	Pink	TCSL-1/0-U	1/0	9.9 (0.39)	77.7 (3.06)	Pink
TCSS-2/0-U	2/0	11.3 (0.45)	55.1 (2.17)	Black	TCSL-2/0-U	2/0	11.3 (0.45)	83.8 (3.3)	Black
TCSS-3/0-U	3/0	12.4 (0.49)	58.4 (2.3)	Orange	TCSL-3/0-U	3/0	12.4 (0.49)	83.8 (3.3)	Orange
TCSS-4/0-U	4/0	14.2 (0.56)	58.9 (2.32)	Purple	TCSL-4/0-U	4/0	14.2 (0.56)	90.7 (3.57)	Purple
TCSS-250-U	250	15.1 (0.59)	62.5 (2.46)	Yellow	TCSL-250-U	250	15.1 (0.59)	90.9 (3.58)	Yellow
TCSS-300-U	300	16.5 (0.65)	62.7 (2.47)	White	TCSL-300-U	300	16.5 (0.65)	110.2 (4.34)	White
TCSS-350-U	350	17.8 (0.70)	66.0 (2.60)	Red	TCSL-350-U	350	17.8 (0.70)	110.5 (4.35)	Red
TCSS-400-U	400	19.3 (0.76)	69.6 (2.74)	Blue	TCSL-400-U	400	19.3 (0.76)	117.3 (4.62)	Blue
TCSS-500-U	500	21.1 (0.83)	80.0 (3.15)	Brown	TCSL-500-U	500	21.1 (0.83)	124.7 (4.91)	Brown
TCSS-600-U	600	23.4 (0.92)	81.8 (3.22)	Green	TCSL-600-U	600	23.4 (0.92)	148.6 (5.85)	Green
TCSS-750-U	750	26.2 (1.03)	94.5 (3.72)	Black	TCSL-750-U	750	26.2 (1.03)	162.1 (6.38)	Black
TCSS-1000-U	1000	29.7 (1.17)	108.7 (4.28)	White	TCSL-1000-U	1000	29.7 (1.17)	176.5 (6.95)	White

LONG BARREL (METRIC CONDUCTORS)											
TE Product	Conductor	Dimen mm	Color								
Code	mm <sup>2</sup>	ΑØ	J	Code							
TCSL-10M-U	10	4.5 (0.18)	22.0 (0.87)	Red							
TCSL-16M-U	16	5.4 (0.21)	44.0 (1.73)	Blue							
TCSL-25M-U	25	6.8 (0.27)	47.0 (1.85)	Gray							
TCSL-35M-U	35	8.2 (0.32)	47.0 (1.85)	Brown							
TCSL-50M-U	50	10.0 (0.39)	47.0 (1.85)	Pink							
TCSL-70M-U	70	11.3 (0.44)	50.0 (1.97)	Black							
TCSL-95M-U	95	13.5 (0.53)	54.0 (2.13)	Orange							
TCSL-120M-U	120	15.0 (0.59)	65.0 (2.56)	Purple							
TCSL-150M-U	150	16.5 (0.65)	65.0 (2.56)	White							
TCSL-185M-U	185	18.5 (0.73)	65.0 (2.56)	Red							
TCSL-240M-U	240	21.0 (0.83)	89.0 (3.50)	Brown							
TCSL-300M-U	300	23.5 (0.93)	89.0 (3.50)	Green							
TCSL-400M-U	400	28.5 (1.12)	90.0 (3.54)	Black							
TCSL-500M-U	500	30.0 (1.18)	115.0 (4.53)	White							

#### **Physical & Electrical Properties**

Material : ETP copper alloy C11000

Plating : Electro tin plate
Heat treating : Soft tempered

Voltage rating : For applications up to 35 kV

Agency approvals : Listed by Underwriters Laboratories, Inc. (when crimped with the approved die sets)



LISTED

FILE NO.: E13288

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